

Evidence of Performance

of adhesive strength of wood adhesives according to
DIN EN 14257 (WATT 91)



Test report
No. 12-002392-PR01
(PB-K15-09-en-01)

Client **H.B. Fuller Deutschland GmbH**
Niederlassung
Henriettenstr. 32
31582 Nienburg/Weser
Germany

Product **Wood adhesive**

Designation **Rakoll GXL 3**

Hardener **-/-**

Portion of
hardener **-/-**

Special features **-/-**

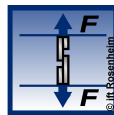
Basis

DIN EN 14257 : 2006-09
Adhesives - Wood adhesives –
determination of tensile
strength of lap joints at elevated
temperature (WATT 91);
WATT '91 (Wood Adhesives
Temperature Test), Determina-
tion of length joints tested by
tensile test with immersion of
temperature according to the
Guideline of Fachverband
Klebstoffindustrie e.V. Düssel-
dorf and ift Rosenheim

Instructions for use

The present test report serves
to demonstrate the adhesive
strength of length joints in ten-
sile test with a sample tempera-
ture of 80°C.

Adhesive strength according to DIN EN 14257 (WATT 91)



8.0 N / mm²

Validity

The data and results given re-
late solely to the tested and
described specimen.

Testing of adhesive strength
does not allow any statement
to be made on further charac-
teristics of the tested adhesive
regarding performance and
quality.

Notes on publication

The ift-Guidance Sheet "Condi-
tions and Guidance for the Use
of ift Test Documents" applies.

The cover sheet can be used
as abstract.

ift Rosenheim
01.10.2012

Dr. Ing. Odette Moarcas
Operating Product Officer
Building Material & Semifinished Products

Stefan Hehn, Dipl.-Ing. (FH)
Operating Testing Officer
Materials Testing

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1 page/s

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- 3 Detailed results