



## Intrafol<sup>®</sup> L 1140/31

- Type of Adhesive** Solvent-based primer.
- Product Benefits** Non-blocking. Performance of Intrafol coating effective for at least 2 years.
- Typical Applications** Suitable primer for ABS furniture edges for subsequent bonding with EVA hot melt adhesives.
- Suitable substrates** ABS furniture edges.

### Typical Properties

Property	Value
Color	opaque, white when dried, coloring on request
Viscosity	approx. 800 mPas (Brookfield RVT, 20°C)
Solid contents	approx. 14 %
Density	approx. 0.84 g/ml (20°C)
Shelf life	9 months



### **Application Instructions**

- Hardener: Processing without hardener
- Working temperature: application at room temperature
- Application procedure and type of applicator: roller-coater systems
- Coverage: 20 - 40g wet/m<sup>2</sup>

#### Preparation:

The bonding surfaces hat to be clean, dry and free of grease and oil.

Stir the primer well before use.

#### Processing:

Apply it by means of roller coater systems in a thin and uniform layer, coverage 20-40g wet/m<sup>2</sup>.

If the primer is applied to heated edge material, drying at room temperature is sufficient. When working with substrates at room temperature, the drying temperature can be approx. 70°C. The standard drying time at 70° C is 30-60 seconds. In the case of heat drying, cool down the substrate to room temperature before winding.



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## TECHNICAL DATA SHEET

<b>Cleaning Instructions</b>	Please contact your local Sales Office for available cleaning solutions.
<b>Typical Packaging</b>	Please contact your local Sales Office for available packaging options.
<b>Storage Conditions</b>	In original sealed packaging protected from sun, dust, moisture and high temperatures.
<b>Disposal Advice</b>	Please refer to the MSDS for disposal instructions.
<b>Safety Advice</b>	Please refer to the MSDS for safety advice.

### Our Focus is Clear. Perfecting Adhesives.

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