

Classification report of adhesive strength of wood adhesives according to WATT 91

Test report 505 29379/2e



Customer **H.B. Fuller Deutschland GmbH
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Henriettenstr. 32

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Basis

WATT 91 (Wood Adhesives Temperature Test), Determination of length joints tested by tensile test with immersion of temperature according to the guideline of Fachverbandes Klebstoffindustrie e.V. Düsseldorf and ift Rosenheim

Product	Wood adhesive
Product name	RAKOLLIT 280
Hardener	RAKOLLIT hardener WS 1 I
Portion of hardener	14 parts of weight
Special features	-/-

Instructions for use

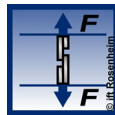
This test report may be used for the prove of adhesive strength of length joints in tensile test with a sample temperature of 80°C.

Validity

The above mentioned data and results relate solely to the tested and described wood adhesive

Testing of adhesive strength does not render possible any statement on other properties of the tested adhesive determining performance and quality.

Adhesive strength according to WATT 91



11.0 N / mm²

Notes on publication

The ift notice „Conditions and notes for the use of ift test documents“ applies.

The cover sheet can be used as a summary.

ift Rosenheim
28 January 2005

Ulrich Sieberath
Director

i. A. Karin Lieb
Head of Material Testing Department

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