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| Number | 21-002299-PR01 (NW 01-K15-09-en-01) |
| Owner | H.B. Fuller Deutschland GmbH Niederlassung Henriettenstr. 32 31582 Nienburg/Weser Germany |
| Product | Wood adhesive |
| Designation | System: Two-component dispersion adhesive Shipping name: Rakoll® GXL 3 + Rakoll® GXL 3 Härter |
| Details | Manufacturer H.B. Fuller Deutschland GmbH, Niederlassung - Nienburg/Weser; Hardener Rakoll® GXL 3; Addition of hardener 5 parts by weight; |
| Special features | After gluing, storage for 21 days at 23°C / 50% humidity |

Result **)

Classification of thermoplastic wood adhesives for non-structural applications according to EN 204 : 2016-08



Durability classes: D 4

Mean value of tensile shear strength - storage sequence 1 = 13.2 N/mm²

Mean value of tensile shear strength - storage sequence 3 = 6.1 N/mm²

Mean value of tensile shear strength - storage sequence 5 = 5.4 N/mm²

Basis *)

EN 204 : 2016-08

*) and corresponding national versions (e.g. DIN EN)

Test report: 21-002299-PR01 PB 01-K15-09-de-01

Instructions for use

The results obtained can be used as evidence in accordance with the above basis.

**)) Decision rule: For the conformity assessment, the determined measurement results were assumed to be error-free values.

Validity

There is no time limit.

When using this document the up-to-dateness of above basis and the conformity of the product have to be observed.

The data and results given relate solely to the tested/described specimen. This test/evaluation does not allow any statement to be made on further characteristics of the present structure regarding performance and quality.

Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies

ift Rosenheim

19.07.2021



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Identity-Check



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