

Number	18-003848-PR01 (NW-K15-09-en-01)
Owner	H.B. Fuller Deutschland GmbH Niederlassung Henriettenstr. 32 31582 Nienburg/Weser Germany
Product	Wood adhesive
Designation	System: Water based Shipping name: RAKOLL® GXL 3
Details	Manufacturer H.B. Fuller Deutschland GmbH, Niederlassung - Nienburg/Weser; Hardener -/-
Special features	21 days drying time

Result

Classification of thermoplastic wood adhesives for non-structural applications according to EN 204:2016-08



Durability classes: D 3

Average adhesion strength - storage sequence 1 = 13.0 N/mm²

Average adhesion strength - storage sequence 3 = 3.0 N/mm²

Average adhesion strength - storage sequence 4 = 13.1 N/mm²

Basis *)

EN 204:2016-08

*) and corresponding national versions
e.g. DIN EN

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Instructions for use

The results obtained can be used as evidence in accordance with the above basis.

Validity

There is no time limit.

When using this document the up-to-dateness of above basis and the conformity of the product have to be observed.

The data and results given relate solely to the tested/described specimen. This test/evaluation does not allow any statement to be made on further characteristics of the present structure regarding performance and quality.

Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

ift Rosenheim

18.02.2019



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