

Evidence of Performance

of adhesive strength of wood adhesives
according to DIN EN 14257 (WATT 91)

Test Report 505 41095e



Client **H.B. Fuller Deutschland GmbH**
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Henriettenstr. 32

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Basis

DIN EN 14257 : 2006-09
Adhesives - Wood adhesives –
determination of tensile
strength of lap joints at elevated
temperature (WATT 91);

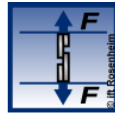
WATT '91 (Wood Adhesives
Temperature Test), Determina-
tion of length joints tested by
tensile test with immersion of
temperature according to the
Guideline of Fachverband
Klebstoffindustrie e.V. Düssel-
dorf and ift Rosenheim

Product	Wood adhesive
Designation	RAKOLL® ECO 3
Hardener	-
Portion of hardener	-
Special features	-

Instructions for use

The present test report serves
to demonstrate the adhesive
strength of length joints in ten-
sile test with a sample tempera-
ture of 80°C.

Adhesive strength according to DIN EN 14257 (WATT 91)



7.0 N / mm²

Validity

The data and results given re-
late solely to the tested and
described specimen.

Testing of adhesive strength
does not allow any statement
to be made on further charac-
teristics of the tested adhesive
regarding performance and
quality.

Notes on publication

The ift-Guidance Sheet "Condi-
tions and Guidance for the Use
of ift Test Documents" applies.

The cover sheet can be used
as abstract.

ift Rosenheim
13. August 2009

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4 page/s

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- 2 Procedure
- 3 Detailed results