

Classification

Number	22-002224-PR01 (NW 01-K15-09-en-01)
Owner	H.B. Fuller Deutschland GmbH Niederlassung Henriettenstr. 32 31582 Nienburg/Weser Germany
Product	Wood adhesive
Designation	System: One-component dispersion adhesive Shipping name: Rakoll® Eco 4
Details	Manufacturer H.B. Fuller Deutschland GmbH, Niederlassung - Nienburg/Weser
Special features	After gluing, storage for 21 days at 23°C / 50% humidity

Result **)

Classification of thermoplastic wood adhesives for non-structural applications according to EN 204 : 2016-08



Durability classes: D 4

Average adhesion strength - storage sequence 1 = 12.2 N/mm²

Average adhesion strength - storage sequence 3 = 5.3 N/mm²

Average adhesion strength - storage sequence 5 = 4.0 N/mm²

**) Decision rule: For the evaluation of conformity, the measurement uncertainty was not taken into account.

Basis *)

EN 204 : 2016-08

*) and corresponding national versions
(e.g. DIN EN)

Test report: 22-002224-PR01 PB
01-K15-09-en-01

Instructions for use

The results obtained can be used as evidence in accordance with the above basis.

Validity

There is no time limit.

When using this document the up-to-dateness of above basis and the conformity of the product have to be observed.

The data and results given relate solely to the tested/described specimen. This test/evaluation does not allow any statement to be made on further characteristics of the present structure regarding performance and quality.

Notes on publication

The ift-Guidance Sheet "Conditions and Guidance for the Use of ift Test Documents" applies.

ift Rosenheim

11.08.2022



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