


WOOD AND COMPOSITES

Rakoll® 4654 -4655 - 4656

The Rakoll® 465 series, offers 3 products for profile wrapping with different levels of green strength and open time that all together cover every possible ambient condition, as well as the most common materials and processes in the furniture components industry.

Product	Application Temperature	Green Strength	Open Time	Materials	Application	Pre-Heating	Additional Information
Rakoll® 4654	120-130°C	high	Medium	Wood to paper, veneer, PP, thin PVC	slot nozzle	Always	Specially recommended for low ambient temperatures.
Rakoll® 4655	130-150°C	Extremely high	Short	Wood to paper, veneer, PP, All PVCs	slot nozzle	Always	Specially recommended for high ambient temperatures.
Rakoll® 4656	120-150°C	Extremely high	Medium	Wood to paper, veneer, PP, All PVCs	slot nozzle	depending on substrates and conditions	Valid for all ambient temperatures. High bonding strength. Valid for Panel Wrapping (Continuous lines).

ABOUT H.B. FULLER

Since 1887, H.B. Fuller has been a leading global adhesives provider focusing on perfecting adhesives, sealants and other specialty chemical products to improve products and lives. H.B. Fuller's commitment to innovation brings together people, products and processes that answer and solve some of the world's biggest challenges. Our reliable, responsive service creates lasting, rewarding connections with customers in electronics, disposable hygiene, health and beauty, medical, transportation, aerospace, clean energy, packaging, construction, woodworking, general industries and other consumer businesses. And, our promise to our people connects them with opportunities to innovate and thrive.